



# CERTIFICATE

WELDING OF RAILWAY VEHICLES  
AND COMPONENTS acc. PN-EN 15085-2+A1:2024-03

Manufacturer: **P.P.H.U. STRO-STAL Sławomir Stróżyk**  
Wilkonice 11  
63-830 Pępowo, Poland

fulfills the requirements to perform welding work within the range

## Classification level CL1 according to PN-EN 15085-2+A1:2024-03

Type of activity: P

Type of components: Manufacturing of:  
- simple parts of rail vehicles  
- parts or purchased parts of rail vehicles

### Range of approval:

Welding process acc. PN-EN ISO 4063	Material group acc. ISO/TR 15608	Dimensions	Notes
141	7.1	1,05 – 3,0	---
141	7.1	1,05 – 3,0	FW
141	8.1	1,0 – 3,3	---
141	8.1	1,0 – 20,0	FW

Continuation of the range of approval on the subsequent page

Welding coordinator: Sławomir Pomykała, level A (IWE)  
Deputy of welding coordinator: Krzysztof Zborowski, level A (IWE)  
Additional coordinators: See reverse  
Certificate no.: TSP-15085-311.00  
Valid: from 30.05.2025 to 29.05.2028  
Next surveillance audit: until 25.03.2026  
Date of issue: 30.05.2025  
Auditor: Robert Wierbowiecki

Ewelina Czerwonka  
Director of Certification Centre



(PP05-F03-15085 issue.6)

**Range of approval (continuation):**

<b>Welding process</b> acc. PN-EN ISO 4063	<b>Material group</b> acc. ISO/TR 15608	<b>Dimensions</b>	<b>Notes</b>
141	22.3	1,0 – 4,0	---
141	22.3	1,0 – 4,0	FW
141	23.1	3,0 – 8,0	---
141	22.3 + 23.1	1,0 – 4,0	---
141	22.3 + 23.1	1,0 – 4,0	FW
135	1.1	1,5 – 6,0	---
135	1.1	1,4 – 6,0	FW
135	1.2	1,25 – 6,0	BW (T-joint)
135	1.2	1,75 – 6,0	FW
135	7.1	3,0 – 10,0	---
135	7.1	3,0 – 10,0	FW
135	8.1 + 1.2	1,75 – 6,0	FW
135	8.1	3,0 – 10,0	FW
521	22.3	2,0 - 3,0	---
521	22.3	2,0 - 3,0	FW

**Additional welding coordinators:**

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**General regulations**

according to PN-EN 15085-2

**Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

**Notes on certificate / extensions:**

The certification was granted in accordance with the certification program PR\_15085 as at 02.01.2024.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:

[https://certyfikaty-tuv-sud.pl/certyfikaty\\_wyrobów/](https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobów/)

Warsaw, 30.05.2025



Ewelina Czerwonka  
Director of Certification Centre